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RBE350A93-1280-00-07

Job Sheet 195098



Part No: RBE350A93-1280-00-07

Job Qty: 4 pcs

Part Name: Guide w/Adhesive Back



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-1280-00 Rev 2 IPP Rev. A 19.04.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1 Flow	4 pcs	6/28/19	6/28/19	0.00	0.40	Waterjet - Omax - Flow		JRB 6/18/19
110	QC 2	4 pcs	6/28/19	6/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		JRB 6/18/19
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

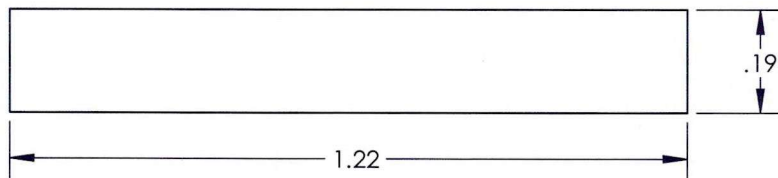
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120 QC 8	4 pcs	6/28/19	0.00 0.00	QC 2 - 5					
				QC 2 - 71					
				QC 8 - 12					
				QC 8 - 14					
				QC 8 - 17					
				QC 8 - 20					
				QC 8 - 25					
				QC 8 - 3					
				QC 8 - 32					
				QC 8 - 33					
				QC 8 - 35					
				QC 8 - 39					
				QC 8 - 4					
				QC 8 - 44					
				QC 8 - 45					
				QC 8 - 49					
				QC 8 - 58					
				QC 8 - 8					
				QC 8 - 9					
				QC 8 - 68					
				QC 8 - 67					
				130 Packaging 3-1 - Stock - B4B	4 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
140 QC 21 - SA	4 pcs	6/28/19	0.00 0.00	QC 21 - SA - 21					
				QC 21 - SA - 70					
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>2</u> PROG. Rev: <u>2</u> 2-Deburr if necessary Descriptions: 130 - .					JUN 7 1 2019 DAS 40 9-89				
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
8752K321	White UHMW Sheet, 12" X 36" X 1/16"	.0080 sf (.002 ea)	100-Waterjet - Omax - 1	S 177842					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Waterjet - Omax - 1	8752K321	0	3	0					
Part Specifications									
Specifications could not be found.									

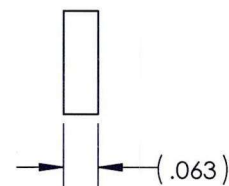
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195048 MJS
19-05-14



(-07)

GUIDE W/ADHESIVE BACK

 RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-07	REV 2
MAT'L UHMW	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 3:1	DATE 11/11/2013
SHEET 4 OF 4	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

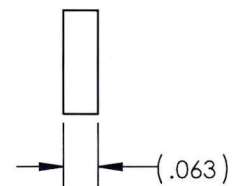
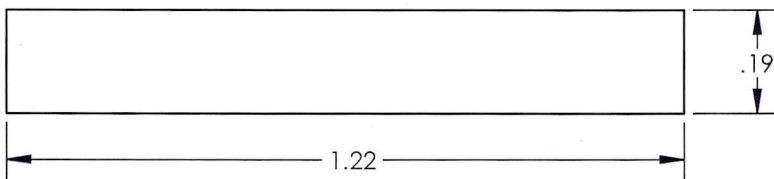
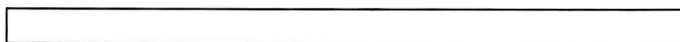
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



(-07)

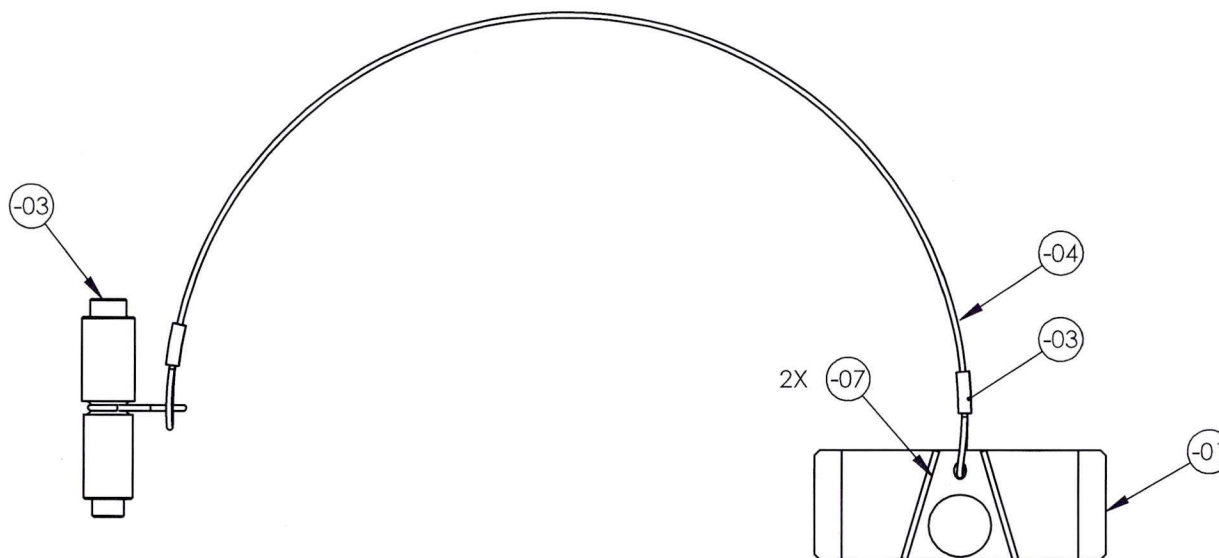
GUIDE W/ADHESIVE BACK

 RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-07	REV 2
MAT'L UHMW	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS350
SCALE 3:1	DATE 11/11/2013
SHEET 4 OF 4	

[Handwritten signatures and initials in blue ink]

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072, NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	11/11/2013	WP	
2	CH'D T/N AND NAME WAS RBEA93-1280-00 BUSHING REPLACEMENT TOOL IS RBE350A93-1280-00 TOOL, REPLACEMENT BUSH OF REAR BLAD. -01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE. -03 ADDED ALL MISSING RADIUS AND CHAMFER DIMENSIONS. -07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	BLOCK	6061	1 X 1-1/4 X 3-1/4	2
			-03	1	PIN	6061	Ø5/8 X 2-1/2	3
		B/O	-04	1	LANYARD	COATED STEEL	Ø1/16 X 14 CARR LANE #CL2C	1
		B/O	-05	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	1
			-07	2	GUIDE W/ADHESIVE BACK	UHMW	1/16 X 3/16 X 1-1/4	4
		B/O	-09	1	S HOOK OPEN END	STEEL	Ø1/16 X 1 MCMaster-CARR #9381T22	1

 RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS350
SCALE 1:2	DATE 11/11/2013
SHEET 1 OF 4	



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Container No: S191617



Part: RBE350A93-1280-00-07

Job No: 195098

Serial No/Batch: S191617

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/18/19